

## **Operation Codes File Maint.**

**PROGRAM NAME:** WOOPGUT

**MENU OPTION TITLE:** Operation Codes File Maint.

**MAIN MODULE:** WORK ORDERS

**HELP KEY ACTIVE:** YES

### **PROGRAM OVERVIEW**

This program sets and maintains operations that are printed on the Shop Floor Routing. These operations, in conjunction with the note codes mentioned earlier, are used to describe to manufacturing personnel what actions are to be performed for the operation. These operations may be for subcontractors also.

You can use the <IFF> functions here. You will not be allowed to delete an active operation and will be prompted to confirm deleting an inactive operation. <F7> and <F8> activates print outs of the operations. All you will need is a narrow carriage std. print.

### **PROGRAM OPERATION**

**OPERATION NUMBER:** Enter a 3 digit code that uniquely identifies each operation. If you need to make changes to an operation number that has previously been entered, enter the operation number and press <ENTER>. The information pertaining to the operation number will be automatically displayed.

**OPERATION DESCRIPTION:** Enter a brief description of the action that the manufacturing personnel are to perform.

**DEFAULT NOTE CODE:** This field is used to enter a NOTE CODE that will be always linked to an OPERATION NUMBER. When an operation number is entered on a Shop Floor Routing Template, the DEFAULT NOTE CODE will be automatically displayed. If you are entering a new operation number, the OPERATION NUMBER and OPERATION DESCRIPTION will be displayed in the DEFAULT NOTE CODE field to set up for direct entry into the operation note file. The DEFAULT NOTE CODE for an operation may be changed at any time by simply entering a new DEFAULT NOTE CODE.

**PRESS ENTER TO CONTINUE**