

View Parts Breakdown

PROGRAM NAME: FOGUT
MENU OPTION TITLE: View Parts Breakdown
MAIN MODULE: MRP
HELP KEY ACTIVE: NO

PROGRAM OVERVIEW

This program is a basic edit program for the MRP work database that is created by the program FONHANDP, and should not be used in the normal course of the manufacturing system. There are absolutely no checks being done on any manipulation of this data. CAUTION! It is only really used to look at the calculated parts on hand from all inventories including: raw materials, work in process, finished goods. IF A RECORD IS ACCIDENTALLY DELETED OR ALTERED, OR YOU ARE NOT REALLY SURE IF YOU MESSED UP OR NOT, YOU SHOULD RECALCULATE THE PARTS ON HAND BEFORE UTILIZING ANY OF THE MRP DATA.

PROGRAM OPERATION

You will use the standard <IFF> keys to work in this program. Primarily, you can use the tab key to find a part number, the pgdn and pgup keys to move backwards or forwards in the partnm field. Be careful of using <F10>, which will save any changes, or <F6>, which will delete any record that is displaying. These key strokes are final when used.

--- ON HAND WORK FILE CHEATER ---

PARTNM: Enter the part number.

FIN SUBS: These parts are flagged as finished goods materials in the part master file, and are part of a subassembly. This is calculated from the quantity of finished parts in stock, where the breakdown flag is set to yes.

FIN WO: Calculated from all work in process. These are parts flagged as a finished good item in the part master file and are currently in work orders that are in process and flagged in the work order as <Y> for stock.

FIN PARTS: This is the quantity of parts in stock flagged as a finished goods item in the part master file. The number could also come from assemblies that have been flagged to not breakdown.

RAW SUBS: These parts are flagged as raw materials in the part master file, and are part of a subassembly. This is calculated from the quantity of finished parts in stock, where the breakdown flag is set to yes.

RAW WO: Calculated from all work in process. These are parts flagged as a raw material item in the part master file and are currently in work orders that are in process and flagged in the work order as <Y> for stock.

RAW PARTS: This is the quantity of raw parts from the inventory master file.

QTY ON ORDER: Calculated from all open purchase orders.

WO FIN WIP: (Where Is this Info?)

WO RAW WIP: (Where Is this Info?)

GROUP: This is the group field of the part.